

Date: Monday, 10/03/2008 3:44:35 PM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: GUSSET		
Job Number	: 37759					
Estimate Number	: 10934					
P.O. Number	:			Part Number	: D2254	
This Issue	: 10/03/2008		S.O. No.	: D2254 REV A		
Prsh Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type	: LARGE FAB ASSY		
Previous Run	:			Drawing Revision	: A	
Written By	:			Material	:	
Checked & Approved By	: <i>[Signature]</i>			Due Date	: 11/03/2008	
Comment	: Est:A 99.09.22 New Issue EC			Qty:	2	Um: Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M1010S16GA	1010/1025/A21/6aA SHEET	
		Comment: Qty.: 0.1084 sf(s)/Unit Total : 0.2167 sf(s) 304/316 .063 Sheet Material: AISI 304/316 SS 0.063" Thick	104421 Batch <del>104421</del> ml 08 03 11
2.0	<del>SHEAR</del>	SHEAR	
		Comment: SHEAR Shear pattern as per Dwg D2254	<i>wzterjet</i> ml 08 03 11 (2)
3.0	<del>LARGE FAB. 1</del>	LARGE FABRICATION RESOURCE 1	
		Comment: LARGE FABRICATION Deburr	<i>ml 08 03 11</i> (2)
4.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	<i>605608tu (2)</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____	<i>10/03/11 (2)</i>

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Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/03/11

Job Completion



U 08.03.11

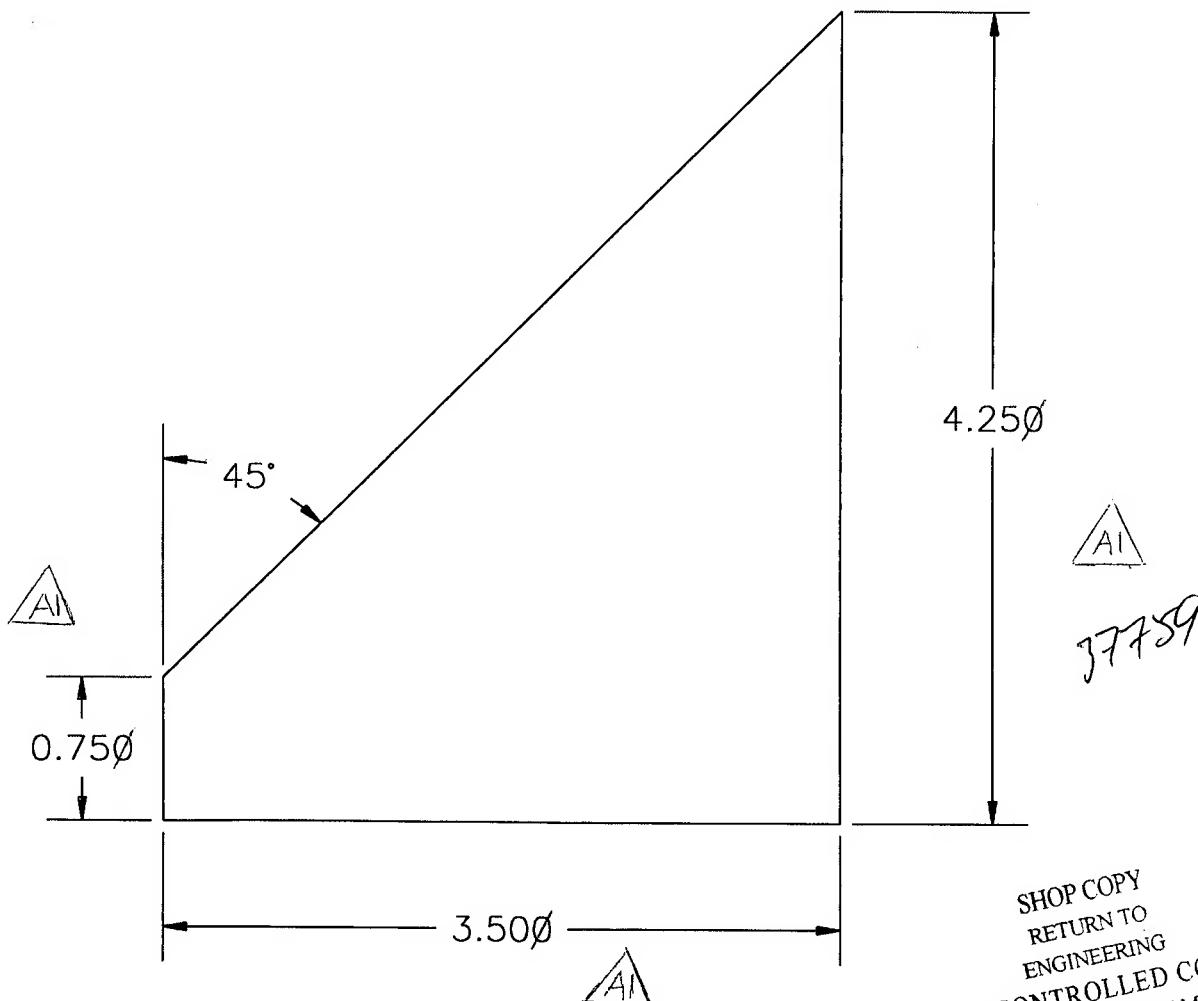
Bob Fisher  
parts for Basket



OF COPY ISSUED  
Dart

PREPARED B. Williams	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>[Signature]</i>	REV. A SHEET 1 OF 1
DATE Dec. 13, 1994	TITLE GUSSET SCALE 1:1
A   94.12.13	NEW ISSUE
A1   <del>4.06.15</del>	UPDATE DIMENSIONS

RELEASED  
99.10.12 KE



MATERIAL: 304/316 SS 0.063 THICK

1010-1025 STEEL

(16 GIGUE)

(M1010-S16GA)

} FOR DSI 9406 ONLY NO.

} P&T 06.03.06

DART AEROSPACE LTD	Work Order:	37159
Description: Gusset	Part Number:	D2254
Inspection Dwg:	Rev: A	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

X First Article      Prototype

Measured by:	<u>M. M</u>	Audited by:	<u>J</u>	Prototype Approval:	
Date:	08/03/11	Date:	08/03/11	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	